

BHARAT FORGE



ANALYST MET 2022

All Hands.One Goal.

Inclusive & Sustainable Development



Power electronics and Micro electronics





This presentation contains certain forward looking statements concerning Bharat Forge's future business prospects and business profitability, which are subject to a number of risks and uncertainties and the actual results could materially differ from those in such forward looking statements. The risks and uncertainties relating to these statements include, but not limited to, risks and uncertainties, regarding fluctuations in earnings, our ability to manage growth, competition (both domestic and international), economic growth in India and the target countries for exports, ability to attract and retain highly skilled professionals, time and cost over runs on contracts, our ability to manage our international operations, government policies and actions with respect to investments, fiscal deficits, regulations, interest rates and other fiscal costs generally prevailing in the economy. The company does not undertake to make any announcement in case any of these forward looking statements become materially incorrect in future or update any forward looking statements made from time to time by or on behalf of the company. No part of this presentation shall be reproduced, copied, forwarded to any third party either in print of in electronic form without prior express consent of the company.

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Recap of 2019 Analyst Meet

2019 Analyst Meet Recap

Trends

- Structural shifts in Automobile Industry: Light weighting, EV, emission norms
- Gol's e-Mobility Drive : FAME II.
- Shared Mobility

Strategy -

- Support Lightweighting & e-Mobility
- Accelerate progress of technology players
 rather than big investments
- Increase in Content/vehicle for BFL



BFL investments

- Focus to remain frugal
- To establish vertically integrated companies leading to significant cost advantages
- Improve speed to market capabilities



DC-DC Converters VCUs

BMS
E- Motors

Controllers & Inverters

Chargers

Telematics ****

CLWT

Structural Parts

Sub-Assemblies

E-Mobility Systems

Industrial Components

- Transmissions -

Components
Sub-systems

Complete Systems for EV

Nano-Technology-

Waste to wealth

Ceramics and others

Nano for batteries

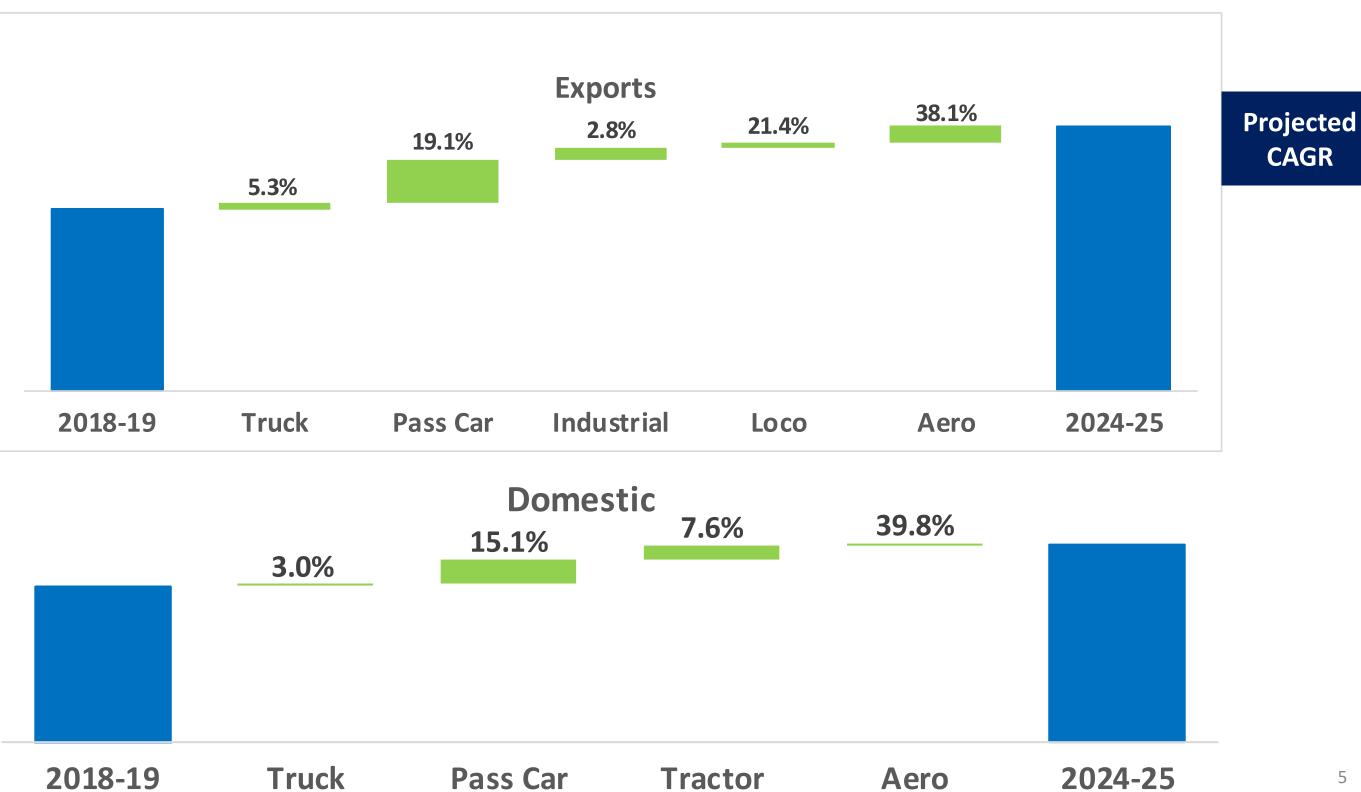
BFL COMPONENTS DIVISION

- Supply to inter companies(Tork, Tevva Motors)
- Supply to global OEMs
- LCC advantage
- Strong TechnologyPartner support

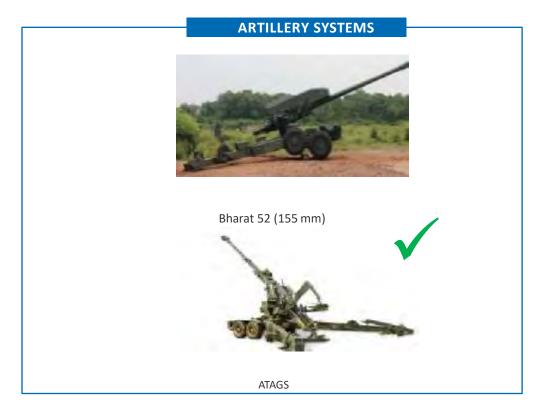




2025 Projections: On Track To Surpass



Product Overview | Defense & Aerospace

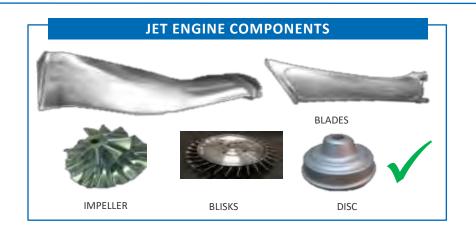














Aluminum Road map (2019 Meet)

- Currently aluminum component business is approx. 15% of total turnover of overseas subsidiaries
- BFL group has undertaken expansion of aluminum business in different entities:
 - BF AT: 4th press line dedicated for aluminum business (SOP: 2020)
 - CDP: Conversion of 1 press line from steel to aluminum (SOP: 2020) √
 - US: Invest in first aluminum line to cater US/German OEMs (SOP: 2021)
- With this expansion in place, aluminum will contribute approx. 40-45% of revenue of overseas subsidiaries (2024) ✓

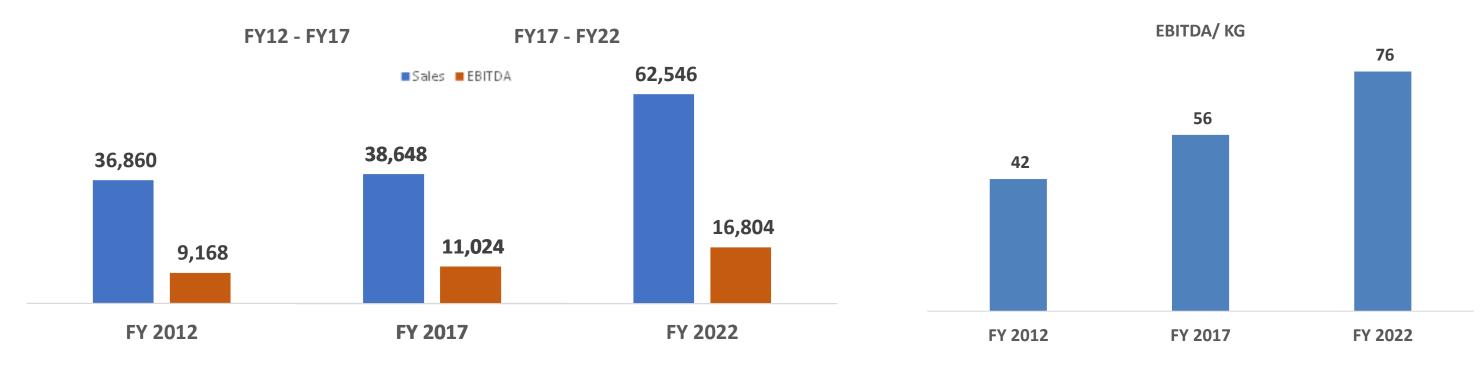
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The Past decade: Financial performance



The Past Decade: story of two halves



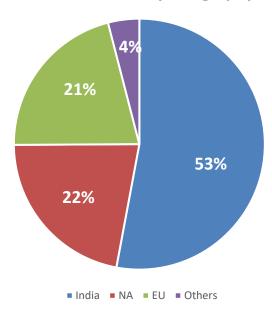
Particulars (CAGR)	FY 12 - FY 17	FY 17 - FY 22	FY 12 - FY 22	Consol (CAGR)	FY 12 - FY22
Sales	1%	10%	5%	Sales	5.2%
EBITDA	4%	9%	6%	EBITDA	7.1%

Sustained uptrend in operational profitability... Product mix & Cost optimization



Geographical Shift

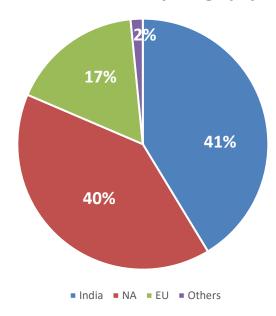
FY12 - Revenue by Geography



Balanced revenue stream

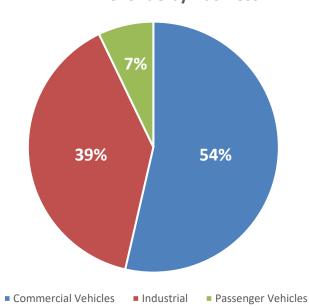
NA exposure driven by broad based growth

FY22 - Revenue by Geography



FY12 Revenue – Rs 36,860 million

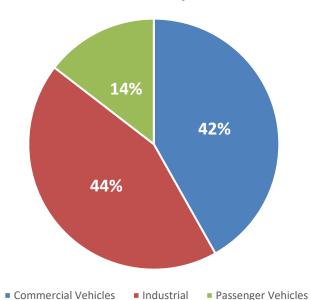
FY12 - Revenue by Business



3.5X growth in PV revenues

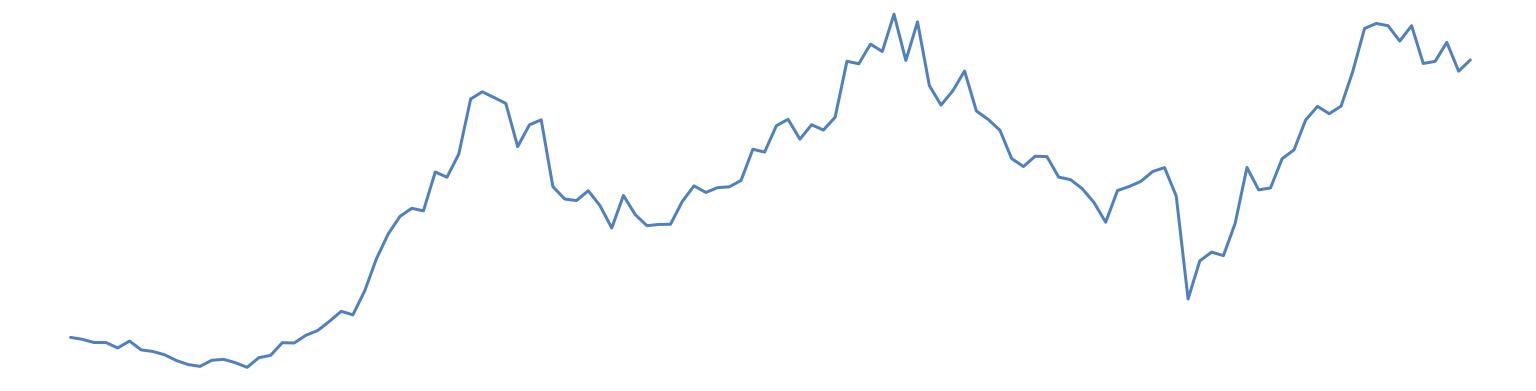
FY22 Revenue – Rs 62,546 million

FY22 - Revenue by Business



Shareholder returns

Share Price FY 2013 - FY 2022



- 15.9% CAGR over the past decade
- Zero Equity Dilution
- Consistent Dividend payout

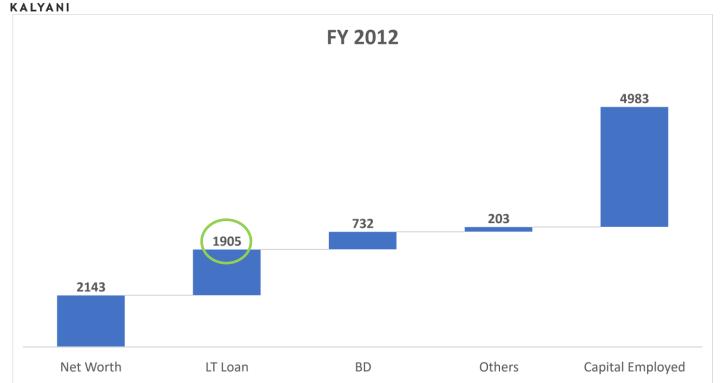




Key highlights of the decade

- Incubated Defence (2012), EV (2016) & Light weighting (2018) verticals.
- Consistent dividend Payout ratio @30%
- Invested close to Rs 4,500 crores in CAPEX
- Invested ~Rs 1,100 Crores in Subsidiaries
- Increased liquidity by ~Rs 1,500 Crores through the decade

A Big transition was at play....

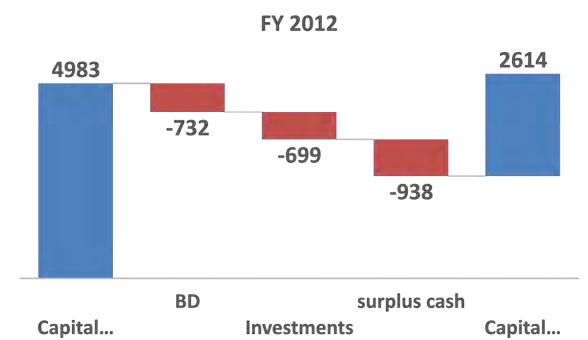


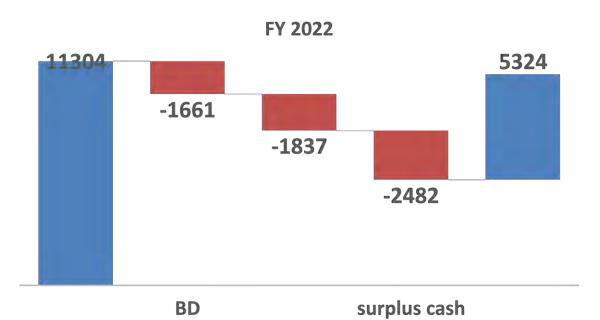


- Close to Rs 5,000 Crore accrual to Net Worth!
- Bill discounting increase led by Exports. ZERO debtor default.
- Long Term Loan actually reduced by Rs 120
 Crores over the past decade.



.... Solid B/S creation and strong core ROCE





Investments

Capital...

Particulars	FY 2012	FY 2022
D/E	0.92	0.32
D/E(Net of LTL)	0.49	(0.03)
Core ROCE%*	28.3%	28.6%
Consol Core op ROCE%*	19.8%	20.1%

Capital...

Kalyani Strategic Systems Limited

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Investor Presentation - Defence Business



Making In India for the world

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Defence Policy and Structural Reforms - Forefront of Policy Framing



Opportunities to be Leveraged upon

Defence Technology

IDEX PRIME



TECHNOLOGY DEVELOPMENT FUND



Prime Minister comments during a naval event.

Third Positive Indigenisation List

'Second Positive Indigenisation List'

108 items to promote self-reliance & defence exports Around 68% of the capital procurement budget for defence will be earmarked for the domestic industry to promote atmanirbharta and reduce dependence on imports of defence equipment

'We have developed the habit of being dependent on foreign countries for even the simplest products'



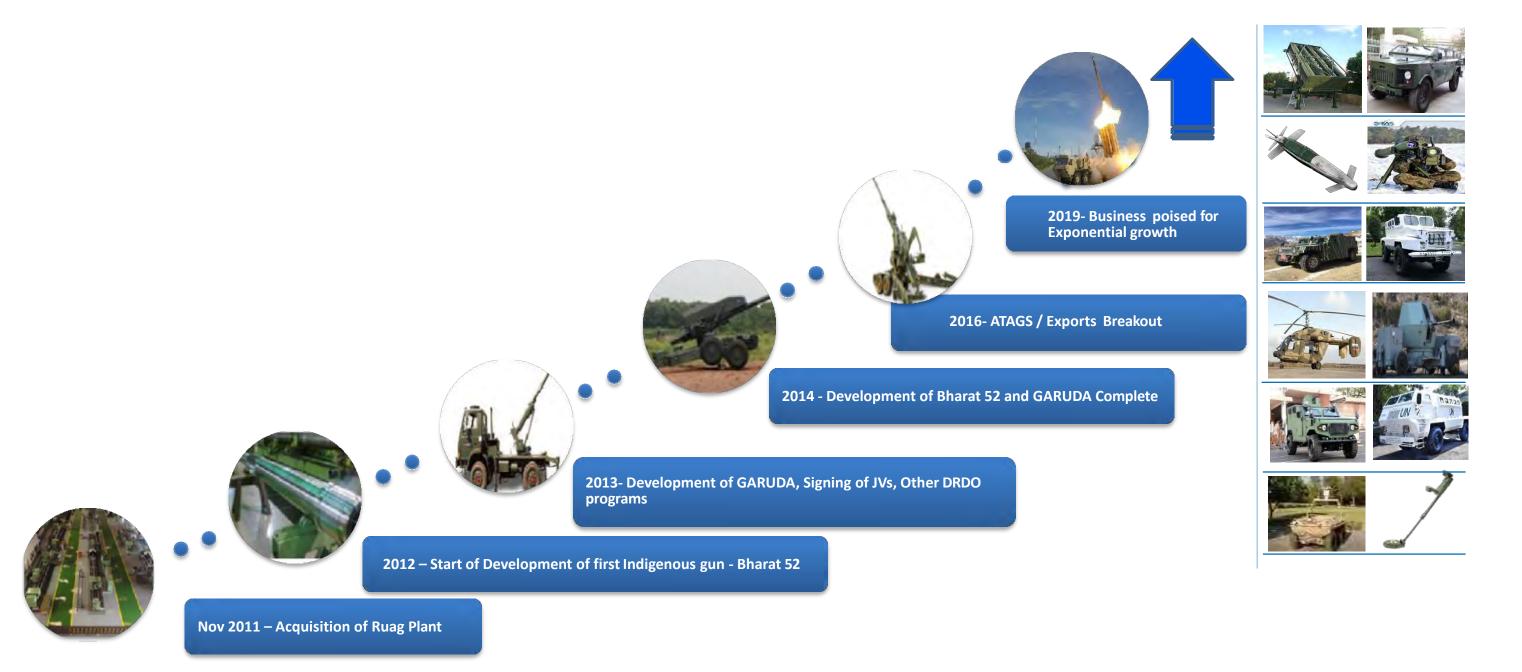


DEFENCE ACQUISITION PROCEDURE 2020

Giving Preference to Indian Industry



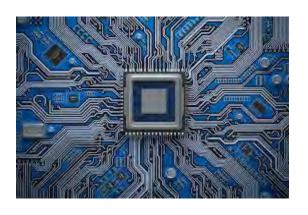
Defence Business Line – In 2019



Product



Technology Indian IP



Intellectual Property



Frugality



Accomplish more with less

Passion



Commitment towards National Defence

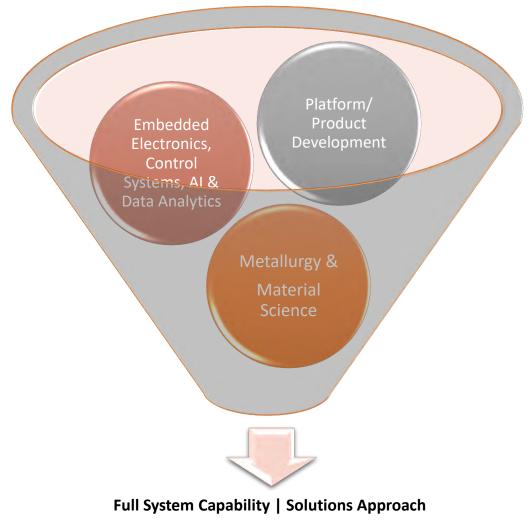
Long Term View



Looking beyond the present to deliver future value



Technology + IP Creation → **Capability Driven Strategy**





Metallurgy & Material Science



- Ordnance Manufacturing Capability
- Monocoque Hull Manufacturing
- Composite Manufacturing
- Metal Injection Moulding



Control Systems, Al & Data Analytics

Electronics,

Embedded



- Embedded Electronics
- Automation and Control (Gun)
- Vectronics
- RF / Microwave
- INS / IOT Sensors
- Power Electronics
- Target Tracking System
- Big Data Analytics
- Stabilization Systems
- Sensor Fusion
- Way Point Navigation



Product Development

Platform /

System Engineering

• Product Development

Unmanned Aerial Systems

• Unmanned Underwater systems

Modular Vehicle
 Chassis development

Soft-Recoil Technology

• CAE, CFD & MBD

• AIT & MRO



Artillery Systems | Armoured Protected Vehicles | Spares & Ammunition | Marine Systems | Air Defence Systems | Small Arms | Air Defence

Business Value of Technology & IP

(E.g.: ULH, Towed Gun, Monocoque Hull, Control & Automation, Ballistics, Sensor Fusion, E-Cars, ATAGS – Front Towing etc.)

UNMANNED SYSTEMS

KALYANI

Defence Product Line (1/2) – In 10 years

ARTILLERY SYSTEMS





Bharat ULH (Steel)



KM4

PROTECTED VEHICLES











Autonomous Underwater Systems







Armoured Personnel Carrier











Garuda 105



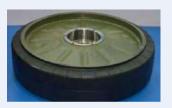
Bharat 52



ATAGS MGS









Components

Bharat ULH (Titanium)



Bharat ULH (ER)

Ultra Light Strike Vehicle

Drive Away Chassis













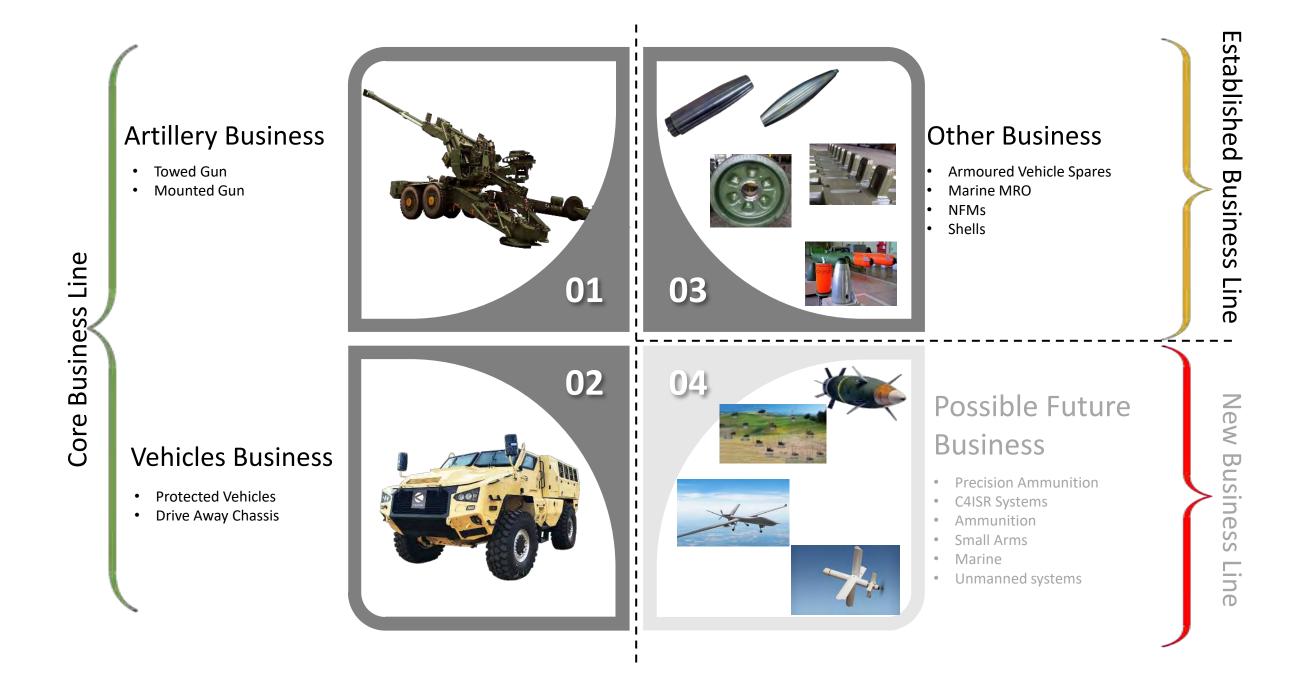
Bharat 45



MGS 6X6 *

TC 9 *

Our Product Mix | Key Business Segments



Mix of Large Platforms and Steady State recurring revenue lines

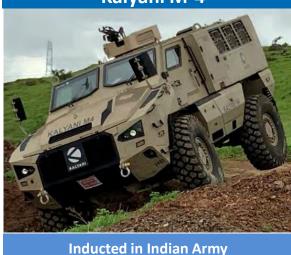
Artillery Systems | Product Overview





Wheeled Vehicles | Product Overview

Kalyani M-4



Exported



TC 6: Light Tactical Vehicle



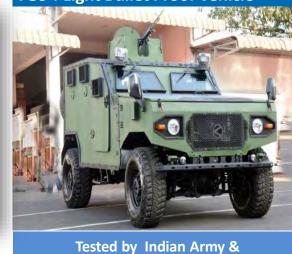
Successfully Tested by India
& Military Agencies

Ongoing supplies for 50+ vehicles

TC 6: Garuda 105



TC6: Light Bullet Proof Vehicle



Tested by Indian Army & VRDE

Ultra Light Strike Vehicle



Successfully Tested by Indian Military Agencies



Successfully Tested by Indian Military Agencies

Armoured Personnel Carrier



Successfully Tested by Indian Military Agencies

Exported

Armoured Troop Carrier



Successfully Tested by Indian & Sri Lankan Military
Agencies

Exported

TC 8 : Light Armour Troop Carrier



Platform Tested by Indian Military Agencies





Specialist Vehicles Portfolio

WHEELED VEHICLES & TRUCKS PLATFORMS (3 Ton to 20 Ton)

- Military Logistic trucks /Load Carriers
- Speciality Vehicle's (MGS/BEL)
- Special Purpose Vehicle
- Bullet Resistant Vehicles
- Mine /Blast Resistant Vehicles
- Command Control Vehicles



WHEELED ARMORED FIGHTING VEHICLES (15 Ton to 25 Ton)

- IFV Amphibious
- WAFV Amphibious
- BMP (APC)
- Command Control Vehicles
- Recovery Vehicles



TRACKED VEHICLES / TANKS TRACKED RECOVERY VEHICLES (25 Ton to 45-50 Ton)

- Light Weight Tank
- FICV
- FRCV



KALYANI M4 - Autocar India

https://www.youtube.com/watch?v=N8lAqlIP7uc&ab_c hannel=AutocarIndia



tirmate multipurpose vehicle
e're commemorating the occasion of India's 7
dependence day with an outing in the Kalyani M4,
mound Personnel Carrier built for our armed forces. Sha
twal is the man behind the wheel.

06 Views | 3 months ago | 🔇



Armoured Vehicles – Spares & MRO | Product Overview

Running Gear

- Road Wheel
- Tracks
- Sprocket
- Road Wheel arm
- Supporting Wheel
- Suspension





Ordnance

- Barrel (100mm, 120mm & 155mm
- Breech
- Muzzle brake

Powertrain

- Crankshaft
- Connecting Rod
- Turbocharger / Supersharger
- Cylinder Liners





Ammunition

- 100mm to 155mm Shells (Only empties)
- Kinetic Ammunition FSAPDS

Driveline

Gearbox





MRO

• Maintenance, Repairt & Overhaul of all armoured vehicles platform



Unmanned Systems | Product Profile

UNMANNED GROUND VEHICLE (UGV)



Wheeled

Speed: Up to 20 kmph (manual drive), up to 10-15 kmph (autonomous missions)

Climbing capability: 45° slope (max)

Operation: Up to 48 hours continuous (battery + generator), up to 6 hours continuous (silent mode)



Tracked

Multi-role Modular UGV with applications like

- Weaponized Strike
- Ordinance Disposal
- Support Intelligence Operations

Hybrid Diesel Engine Drive
Pulling Force – 21,000 N
Max Speed – 20 Km/h
Runtime Electric – Upto 15 h
Runtime Hybrid – Upto 1.5 h

UNMANNED AERIAL VEHICLE (UAV)



Multi Rotor (VTOL)

- Maximum Take off weight 150 Kg
- Multi-pay load, Multimission drone
- Rapid deployment –
 Plug and fit assembly
- Multi Payload
 Capability Heavy
 Weight Logistic
 Payloads
- Flexible and modular with fast payload swap



Loitering Ammunition

- TBRL Loitering Munition Program
- 95 birds in 13 category of Loitering to be developed
- These birds are payload dropping and homing-on type
- Most of these drones are vertical takeoff and landing types, and some are canister launch type

UNMANNED UNDERWATER VEHICLE (UUV)



Expendable Underwater Targets

- Simulates Submarine
 for Torpedo
 Firings/Training
- Active self-propelled •
 unit launched from
 ships, submarine or
 helicopters



Mobile Target Emulator

- Simulates submarine target, Active self-propelled Decoy
- Defence Counter
 Measure from
 active/passive homing
 incoming Torpedo

Autonomous underwater Vehicle - MAG

Ship/subs signature being measured at UW ranges

Environmental, Social, and Governance (ESG)

PRINCIPLES

Kalyani Strategic Systems Limted (KSSL), wholly owned subsidiary of Bharat Forge Limited (BFL), being a global engineering and technology organization with significant interest in Defence & Aerospace, aims to contribute to India's strive towards self-reliance (Atmanirbhar Bharat). While meeting the national and global security needs through engineering and innovation, BFL is committed to undertake this with full consciousness towards our "EthOSS" - "Ethical Organizational & Societal Sustainability" pledge

"ETHOSS" - OUR PLEDGE

Customer & Partners – We wish to serve all our Customers, both in India and internationally, in their bid to achieve effective deterrence to any threat on their integrity and we aim to create sustainable relationships with our Partners in this endeavor. Our pledge however is to engage honorably and ethically with the **Right Customers/Partner** and in the **Right Way.**

PRODUCTS-We have not and will not engage in development, manufacturing or distribution of weapons/systems restricted by international conventions (Personnel Land Mines, WMD, Cluster Munitions etc.)

- There will be continuous efforts towards developing better products / establishing better processes so as to have minimum impact on the environment



Growing Responsibly

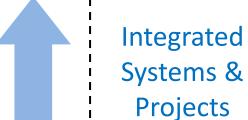
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Aerospace



Aerospace Business - Leveraging our expertise in components – Building a value-added product portfolio

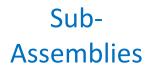


• Gas Turbines - Marine, Aerial (Microturbines & APUs)

 Turbomachinery - Aerospace, IC. Engines-Railways, Submarines, Tanks







• Undercarriage

- Transmission System
- LRUs for Engines, Rotary Wing & Fixed wing Platforms





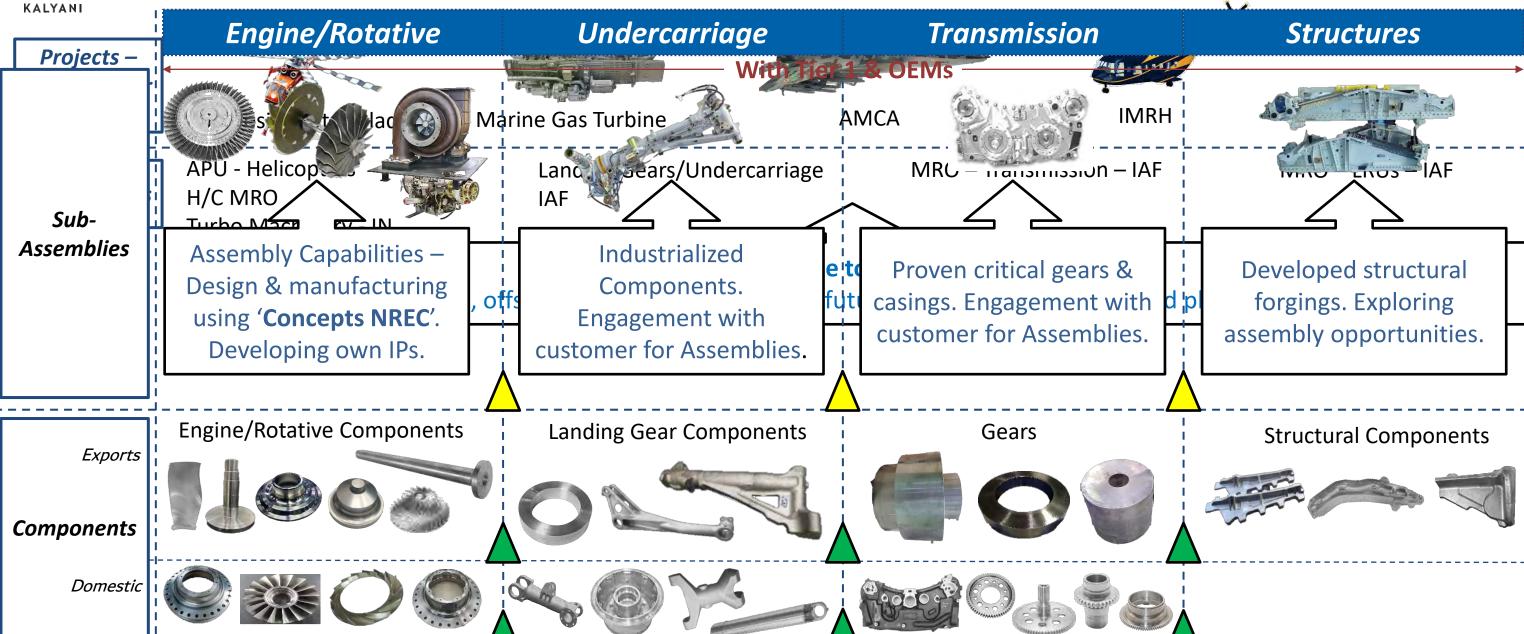
Components

- Engine Rotative's, Transmission, Undercarriage & Aircraft Structural
- Commercial Aviation Exports
- Defence Aviation/GTs- IAF & IN Indigenization & HAL





Aerospace Business – Focus areas



- Vertical Integration Strategy Growing from a forging component business to a system development Tier III / II to Tier I
- Leverage domestic product portfolio to penetrate exports market
- 'Make in India' Indigenization of spares & MRO for IAF/IN



Aerospace Business – Focus areas

Projects -**Atmanirbhar Bharat**

MRO/Spares







AMCA



Composite Rotor Blade

APU - Helicopters H/C MRO Turbo Machinery - IN



Landing Gears/Undercarriage IAF

MRO – Transmission – IAF

MRO – LRUs – IAF

Enhanced scope to do MRO/Spares & Integrated sub-systems

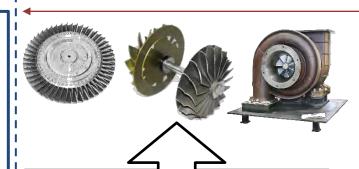
Indigenization, offset opportunities for present & future platform programs

Engine/Rotative

Undercarriage

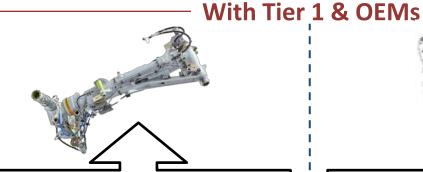
Transmission

Structures



Sub-**Assemblies**

Assembly Capabilities – Design & manufacturing using 'Concepts NREC'. Developing own IPs.



Industrialized Components. Engagement with customer for Assemblies.



Proven critical gears & casings. Engagement with customer for Assemblies.



Developed structural forgings. Exploring assembly opportunities.

Engine/Rotative Components

Landing Gear Components

Gears

Structural Components

Exports

BHARAT FORGE

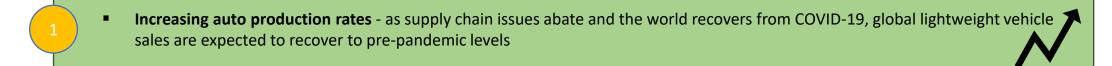


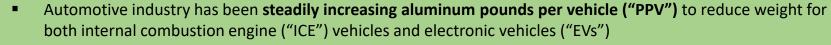
Global Aluminium Strategy

A Compelling Market Opportunity for Aluminum

BFAL is well positioned to benefit from several key industry tailwinds which supports demand for castings and forgings

MARKET LANDSCAPE







• Initial gains have been made in replacing steel with aluminum body sheet, but there are many further applications such as battery enclosures and structural components in electric vehicles





- 90% of the top 20 OEMs have publicly stated 2030 EV production goals
- BFL's early investment in aluminum forging capability has led to the development of a robust product portfolio of lightweight products positioned to capture meaningful market share, particularly with the premium auto OEMs



Forging capabilities are complemented by an established and growing castings business



BFAL's robust technology and proprietary processes allow its products to outperform peers

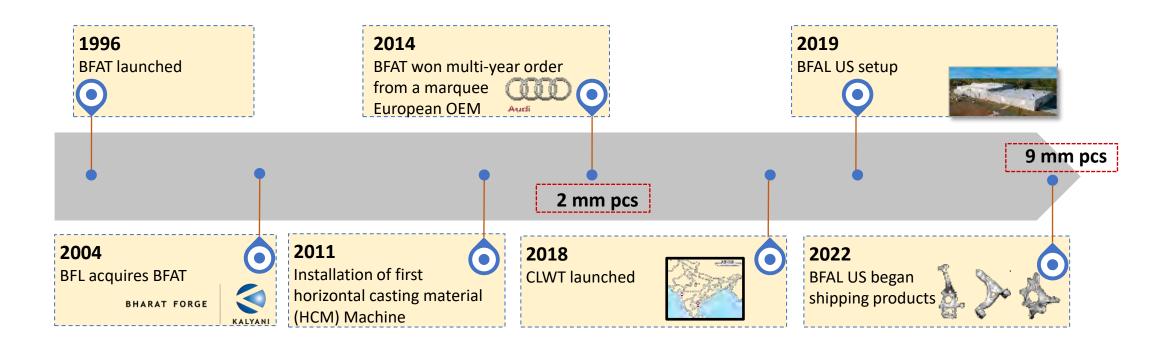
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Overview of BFAL's History

BFAL has a long track record of launching new businesses in distinct markets across geographies; the creation of a holding company to manage these assets will enhance focus and drive growth

TIMELINE AND KEY MILESTONES



COMMENTARY

- Over 20 years of history in the aluminum forgings industry; proven technology and financial profile support investment
- Current market trends support investment and focus on the opportunity in forgings and castings
- Proven team with global reach across the US, India and Europe

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Bharat Forge Aluminum Overview

BFAL anticipates to comprise four plants leveraging relationships with marquee OEM customers, and portfolios of key products

	BFAT	BFALUS	CLWT	
	Forging	Forging	Casting	
Overview	 Aluminum forging facility located in Germany, established in [1996] Holds multi-year contracts with marquee European OEM customers Demonstrable ramp in financial profile, with EBITDA margin doubling over the last 10 years, and now at ~20% 	 Aluminum forging facility located in Sanford, USA Launched in 2019 and began shipping product in 2022 HPDC¹ technology for structural and transmission components In-house engineering and design capabilities Specialized in lightweighting, Aluminum forging, HPDC, machining, foundry, assembly 	 Aluminum casting / lightweighting facility located in India, launched in 2018 Key products across categories: powertrain, chassis, EV motors and EV battery housing Specialized in Die Casting, Hydroforming, Carbon Fiber, Foundry, Light Tooling 	
Capacity	■ 7.0mm pcs	■ 2.0 mm pcs	■ 2,400 tons	
Products	Front LCA Wheel Carriers Knuckles Kn	uckles Front LCA	Engine Mtg. Battery Housing Bracket LH Rocker Cover for E2W r Cover Escalator Steps Motor Housing for E2W	

1. High-Pressure Die Casting

Extensive Product Development Capabilities

Leading Research & Development at CLWT

CLWT will allow BFAL to innovate and design various casting products quickly to meet customer needs

OPERATING FOOTPRINT MANUFACTURING CAPABILITIES Distance from plant: **Technologies** Chennai Airport – 90km Design Chennai Seaport – 50km Tirupathi Airport – 80km **High Pressure Die Casting** Machining & Tool Design & Analysis Assembly **Gravity Die Casting Low Pressure Die Casting** Head Office at Pune 1100 T to 4200 T HPDC Machines Tool & Die VA/VE Suggestions Manufacturing **Annual Capacity: 2,400 Tons CLWT Manufacturing site** Castings/HPDC/LPD C/GDC at Mambattu, Andhra Product range: 0.75 kg to 30 kg Pradesh

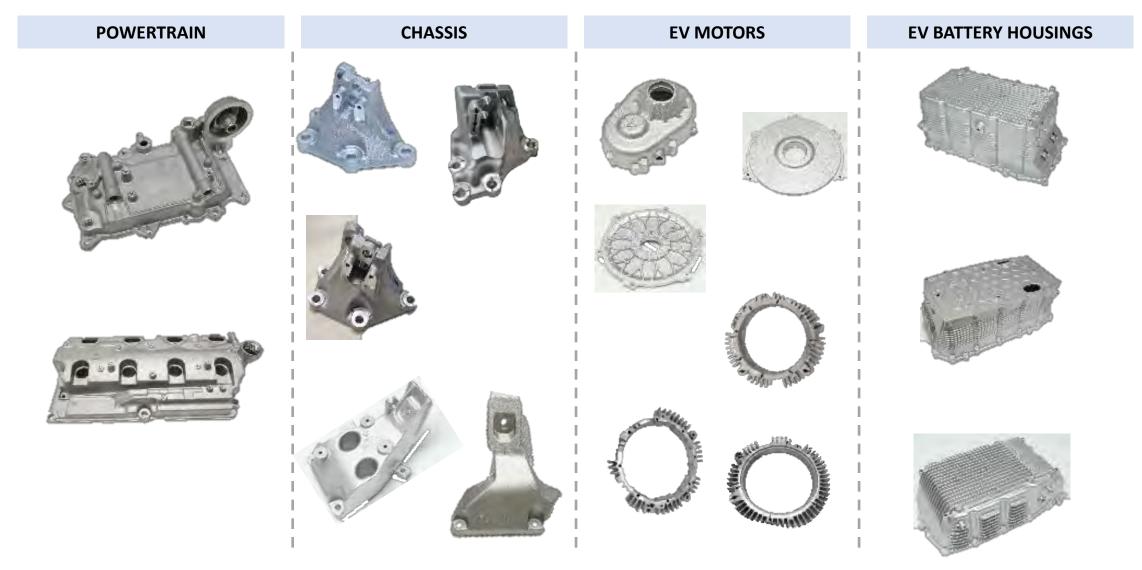
Full System Lightweighting Solution Provider

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Extensive Product Development Capabilities

CLWT Delivers Key Products in Aluminum Lightweighting

CWLT's mission-critical products are well-diversified across the parts spectrum and position the business to capitalize on the secular shift toward lighter-weight aluminum, as well as electric vehicles more broadly

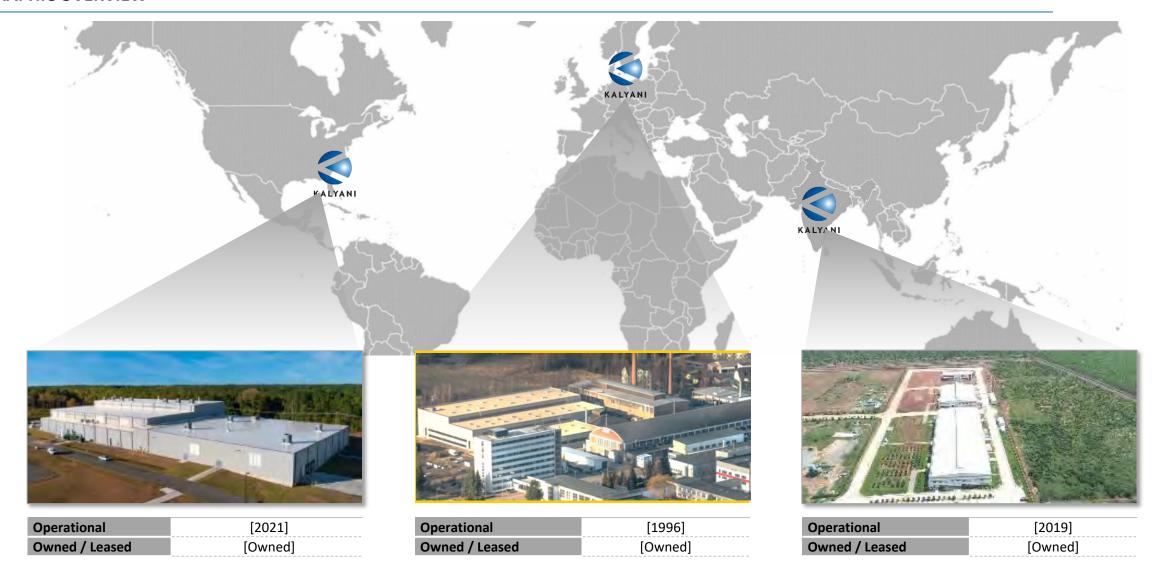


CLWT Designs Mission-Critical Products to Address Lightweighting Needs Across the Vehicle

Strategic Investments in Global Footprint

Meaningful capital has been invested to establish a global footprint to support planned growth; locations strategically placed in close proximity to top customers

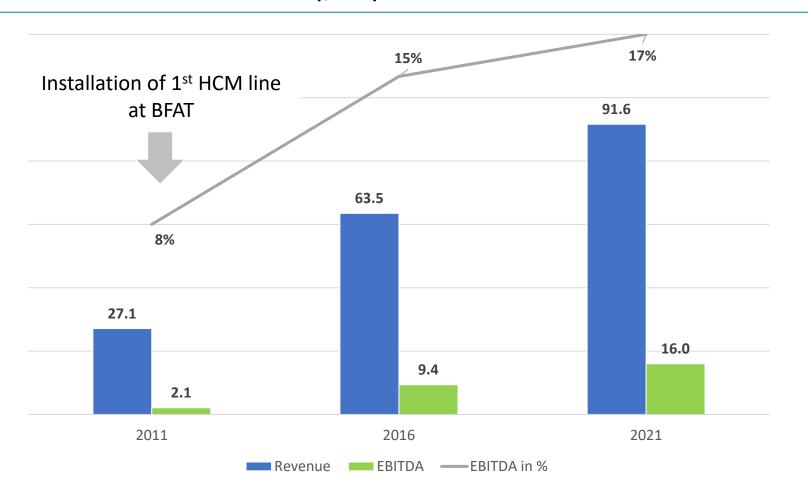
GEOGRAPHIC OVERVIEW



BF Aluminum Strategy – Based on BFAT 10-years Journey

BFAT's successful ramp highlights the potential in BFAL's other facilities

BFAT HISTORICAL PERFORMANCE (\$MM)



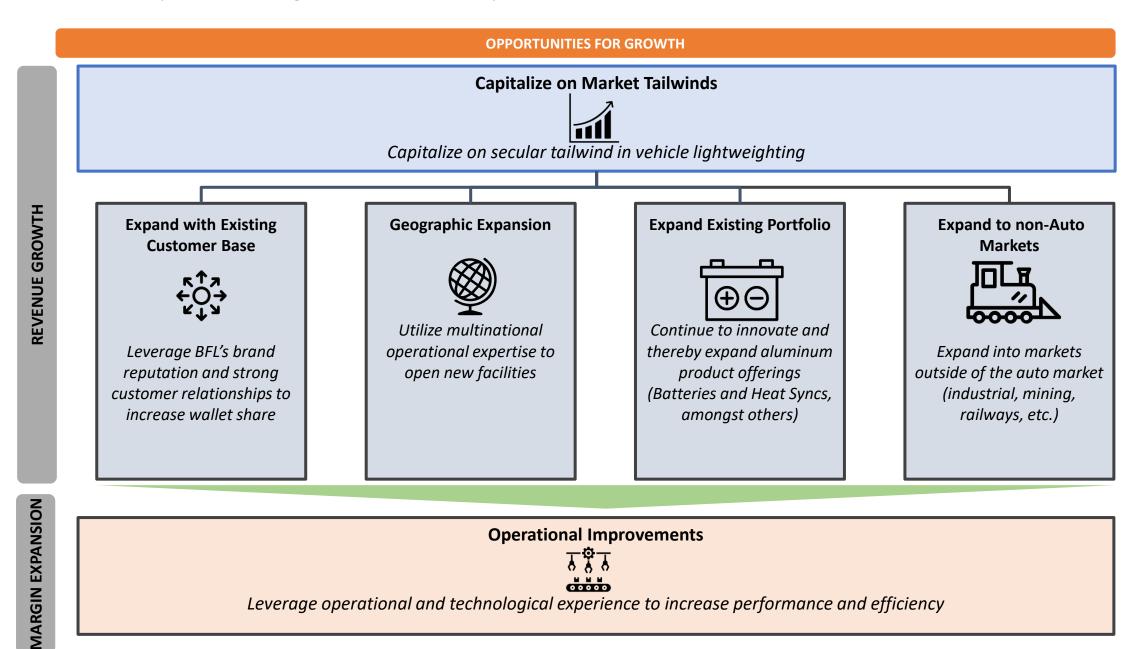
Key Messages

- **15+ years** experience in the Aluminum Forgings space
- Leading & critical supplier of aluminum forgings for premium brands in Europe
- 13% CAGR growth in revenues
- 22% CAGR growth in EBITDA
- Doubling of EBITDA margin over the period in reference
- Utilizing Clean, Green & Efficient processes

> HCM Process and further investments in Aluminum Production contributed meaningfully to EBITDA Margin Expansion

BFAL has Multiple Growth Levers

BFAL has multiple levers to grow above and beyond what is in the financial forecast



BF Aluminum Strategy – BFALUS

Impressions of the New Plant in Sanford, NC







BF Aluminum Strategy – BFALUS

Impressions of the New Plant in Sanford, NC - HCM Melting Furnaces & Casting Modules incl. Racking









BF Aluminum Strategy – BFALUS

Impressions of the New Plant in Sanford, NC - Forging Line incl. Billet Heating & Heat Treatment, Shot Blasting & Testing & Lab

















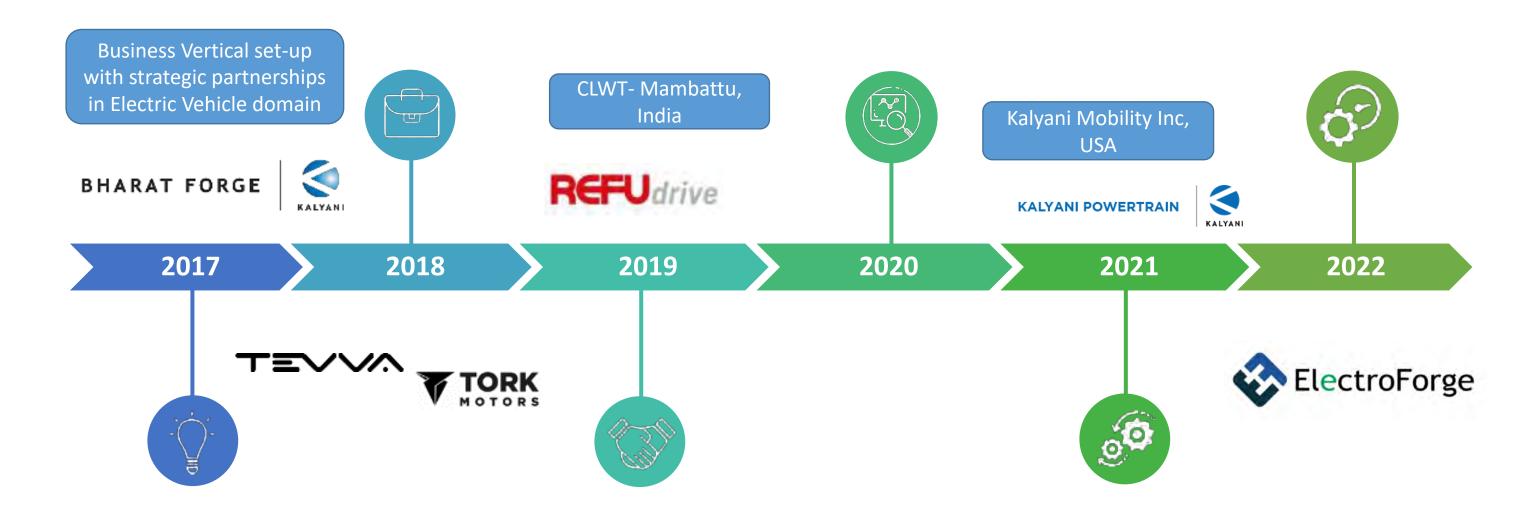
Kalyani Powertrain Limited

e-Mobility presentation for 2022 BFL Analyst meeting

BFL Analyst meeting | 09th Dec 2022



Bharat Forge | e-Mobility Journey





Kalyani Powertrain Locations





Product Portfolio and Capabilities

Advanced Technologies

Embedded Systems

Data Analytics

Artificial Intelligence (AI)

Telematics & Remote Diagnostics

Connected Vehicles

V2G & V2V Charging

Advanced Cell Chemistries

Nano Technology

Product Portfolio aligned to EV markets

Power Electronics



DC DC Converter Inverter

Al. Castings

Heat Sink

Traction

Inverter



On Board

Charger

Mechanical (Light Weighting)



Battery

Housings

Al. & Mg. Structural Parts

VCU

Motor

Controller

Traction / Drivetrain











Axial Flux Motor



Transmission

Nano enriched advanced Lead **Acid Battery**



Diff

Gears



Li-ion battery Pack

Carbon Fiber Composites

Sodium ion Battery

Future products (2025)

H2 Fuel cell based

powertrain solutions

Advanced Electric Chassis

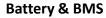
H2 Fuel Cell Membranes

Advanced e-Axle

Hydrogen Cylinders

Energy Storage







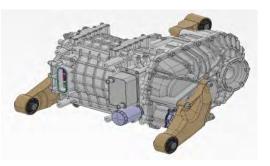
Electroforge JV status update



- Electroforge will operate from India for **high volume production** and cater to requirements of a) Harbinger for their Skateboard Chassis
 - b) India Domestic Market both OEM & Retrofit
 - c) Global Auto OEMs and new age customers

ElectroForge products – eMotor, EDU

- For Bus and MHCV segments
 - > Modular design with competitive specifications
- Product Beta build in progress
 - > Alpha sample testing completed
- Motor Mfg. lines design WIP
 - > SOP target Q4 FY23-24
- JV agreement and product offering definitions in progress











KALYANI POWERTRAIN

KPTL: e-Mobility Business update

Business Verticals

PLI Covered



Electronic Components Manufacturing

Make in India for global markets; Automotive Grade Power & Control Electronics





Commercial Vehicle Re-Powering

Immediate market necessity for existing mid-life Trucks / Buses



2W e-Bike & 3W Kits (TORK Motors)

White labelled manufacturing to harness inherent Kalyani group manufacturing excellence





Traction Drives, EDU & E-Axles

In-house development and manufacturing of EV traction drives



^{*} eMotor



TORK Motors Update

- √ 500+ happy customers till date
- ✓ Pune's first **experience centre** inaugurated on 26th Nov'22
- ✓ **Dealers appointed** in Hyderabad; Bangalore & Chennai
- ✓ YTD PAN India online Bookings: 4,637 Bikes (registered leads: 19K)



- ✓ **FAME-II certificate** received on 19th Oct'22
- ✓ Cumulative Mileage covered 619,000 KM
- ✓ No Field Complaints, Recalls or Fires till date





Unit-1 (contract mfg.): Plant readiness status update



Manufacturing of:



e-Motor



Battery pack



Bike Assembly



First Micro-factory for e2W & e3W Kits mfg.

Asset Lite model: Chakan – Phase II, Pune

Plant SOP : Q1 / 2023





CV Re-Powering business update

STATUS: 6.12.2022

- ✓ KPTL- Repowered Commercial Vehicle in N3 Category 1st of its kind to get AIS123 (EV Retro-fitment) Certification in India
- ✓ Full load mileage accumulation cumm. 11500+km as on date
- ✓ 2 vehicle platforms and 3 model variants and end use applications ready for field deployment
- ✓ Field deployment at Customer lined-up, Route study comp
- ✓ Service network 5 workshop locations established
- ✓ Program extension for Bus Retro-fitment started





Unit-2 (CV Re-Powering): Plant readiness status update



- ✓ CV Repowering Pilot Plant : Chakan Phase II, Pune
- ✓ Capacity : **1000 CV Conversions / Annum**
- ✓ 10 Production bays, 3 Inspection bays
- ✓ With additional scope for e-CV kitting
- ✓ Plant SOP : Q1 / 2023

Products:



e-CV Kit



Re-Powered e-Truck



Re-Powered e-Bus



Electronic Components business update – Power & Control tgt. products



High Voltage DC-DC Convertor

4 kW, 650VDC to 24VDC:

First Application : Electric HCV

1st patent filed on Architecture

Pilot Customer - Vehicle trials started

Serial production : Q1/23





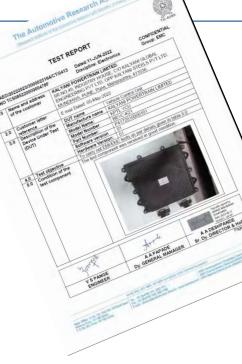
Vehicle Control Unit (VCU)

Platform Hardware ready, EMI/EMC Certified

First Application: Electric CV

USP: CCS2 Charge Controller integrated

Serial production: Q2/23



48V Motor Controller (MCU)

Platform Hardware ready

First Application : e2W (Tork)

USP: Integrated VCU

SOP: Q2/23



Auxiliary Dual Invertor (Dragonfly)

Project – co development with REFU

USP: Automotive Grade, wide application for Truck & Bus

Local Supplier Value Chain

SOP: Q2/23



Unit-3 (Electronic Components): Plant readiness status update





State of the art Electronic Manufacturing Plant

- ✓ EMS Solution under 1 roof: SMT, Conformal & Box assy line
- ✓ **SMT Line** from **reputed m/c OEM's** to arrive by Dec'22
- ✓ Chakan Plant: Clean room with ESD protection
- ✓ **Automotive Grade / IEC Qualified** Electronic Products
- ✓ Plant SOP : Q1 / 2023



PCB-A for various products; VCU, DC-DC, OBC, Invertors, Motor Controllers, BMS.







Overall Business Plan "Strong Growth opportunity across segments"

- ✓ Clearly defined Market Go-To strategy, working as per plan
- ✓ Growth opportunities in all market segments & EV business verticals
- ✓ Market launch confidence via product testing & validation
- ✓ Building team competency & Right sizing to realize the business vision
- ✓ Focused Projects Execution & Volume ramp-Up



Investor Presentation – JS Autocast



Overview: JS Autocast



Foundry –SIPCOT Erode



Machine Shop-Coimbatore





Overview: JS Autocast



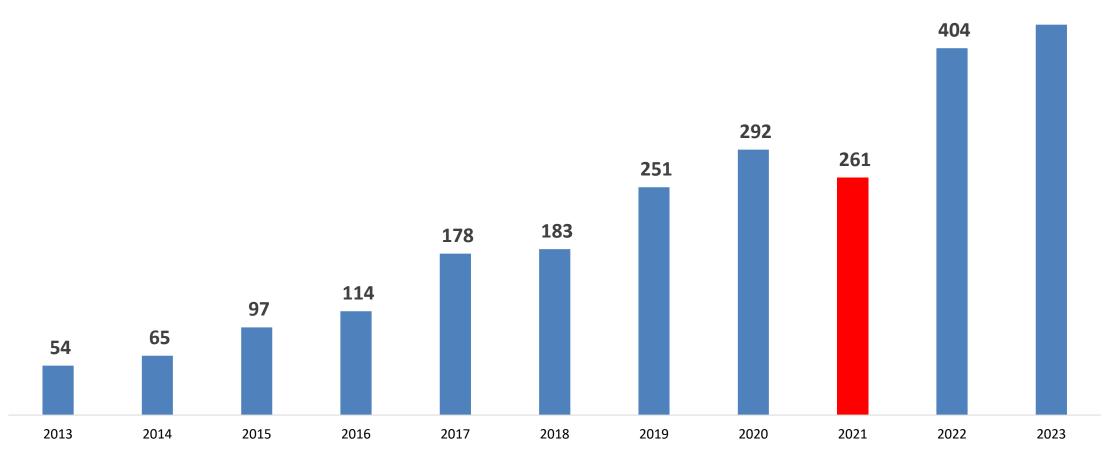
- 18-year-old young company, initially supplying to the automotive sector.
- Leading manufacturer of high-grade machined ductile iron castings, which find applications in wind energy, hydraulics, automotive and power generation sectors.
- Manufactures machined castings of up to ~400kgs (small size) using green sand molding process
 - over 50 % of products are exported
 - 100% of products are machined in-house
 - Provides sub- assembly services for select customers.
- Fully-integrated manufacturing setup with in-house design, melting/molding, machining, metalizing/painting, testing, and packaging
 - Unit -I in Coimbatore (2005) Designing, core making, melting, molding, testing facilities and 96 CNC machines for machining
 - Unit-II in Perundurai (2020) core making, melting, molding, heat treatment facilities
- Combined capacity of ~ 72,000 MTPA (SIPCOT) + 28,800 MTPA (Coimbatore)
- Direct single source supplier to reputed domestic and global customers. 100% SOB with major customers.



Strong Growth Record



Revenue (Rs Crores)



- 37% CAGR since inception
- 23% CAGR in the past decade
- Annual growth in revenues continuously over the past decade barring Covid 21 lockdown.



Uniqueness of JSA



- Full-service supply capability
- Expertise in manufacturing and handling unique grades and critical components. "We take up what others regret"
- Leader in small sized wind turbine castings
- New product development: First Time Right
- Environment conscious plant with focus on certifications and quality



The Road ahead



- Growth from Key Existing Customers
- Growth from Newly Acquired Customers
- Growth from Hydraulics, Earthmoving and off-Highway Segments
- Investing in New Technology leveraging KCTI & KCMI facilities
- Green Castings using 100% Renewable Energy
- Expand product portfolio across small & medium castings

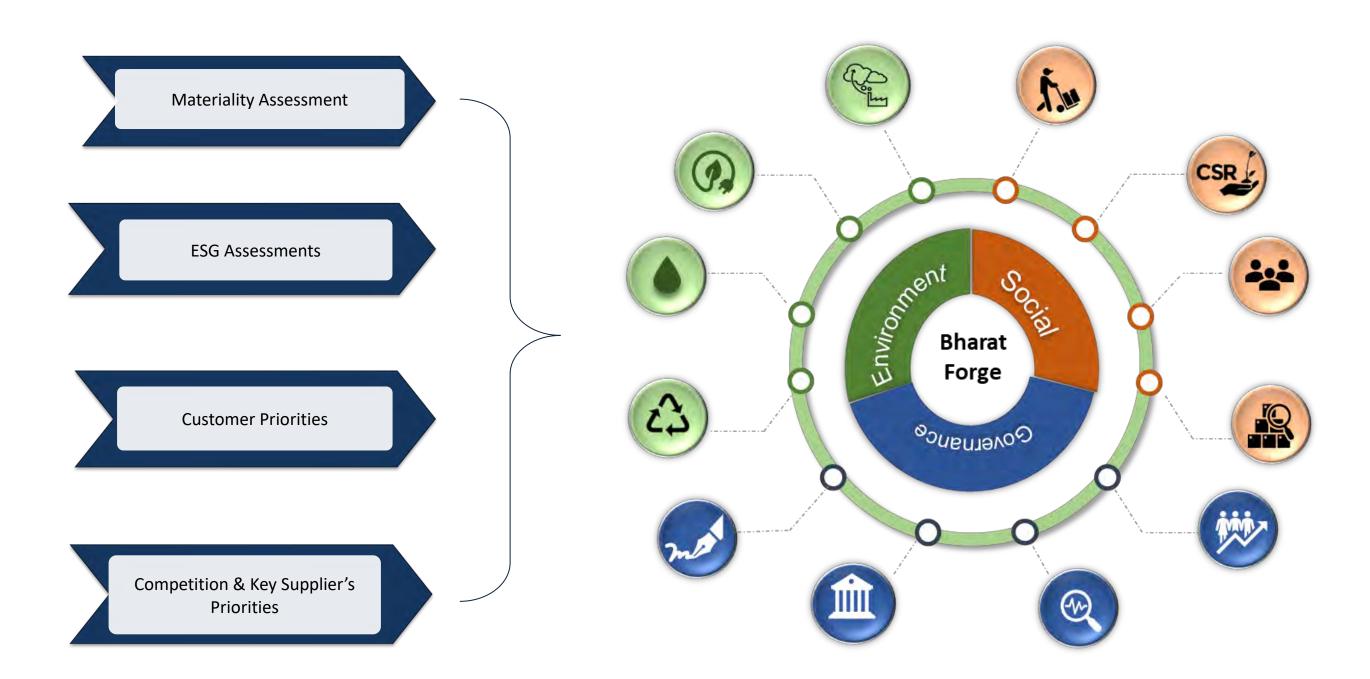
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Investor Presentation – ESG

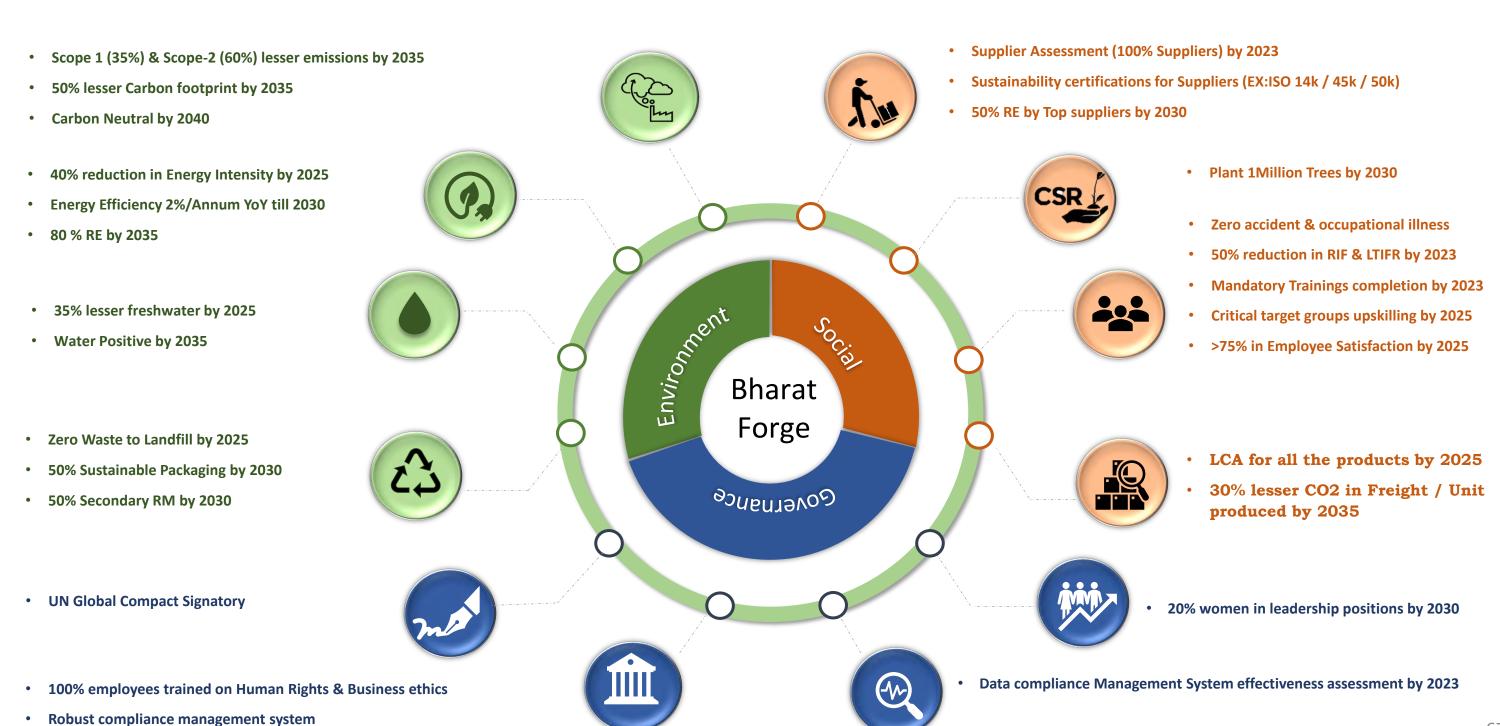


BFL ESG & Sustainability Framework – Approach adopted



KALYANI

BFL ESG & Sustainability - Roadmap

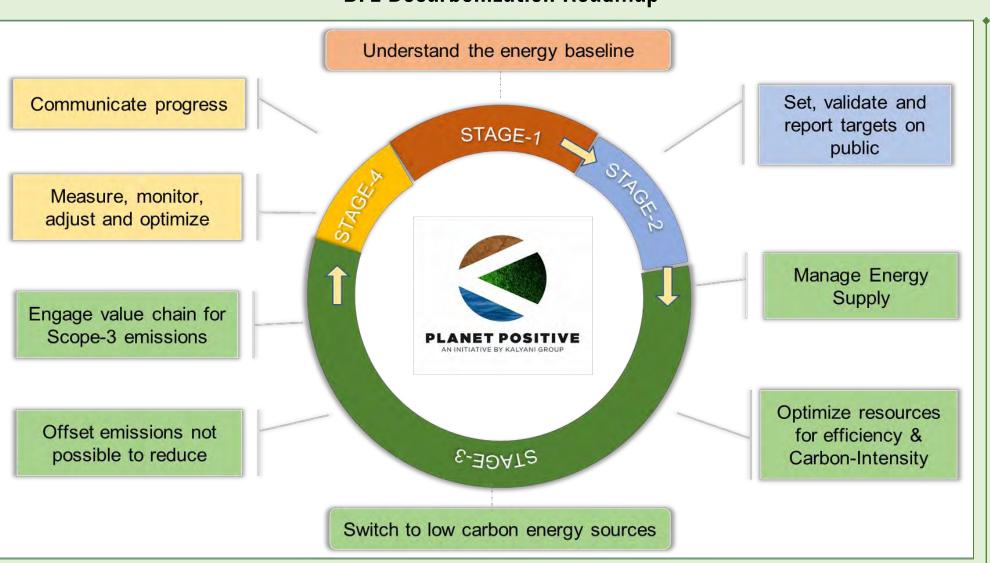




BFL Decarbonization Roadmap

BFL Decarbonization Roadmap

- Implement ISO 50001 Certification
- Monitoring using Industry 4.0 Platform
- Connect & Coach
 Suppliers for RE
 Conversion / Energy
 efficiency
- Explore Renewable Energy Certificates (REC) for balance RE share



 Monitoring using Industry 4.0 Platform

 Minimize losses in the Energy consumption

- Energy efficiency by audits / assessments & implementation of projects
- Reusable Packaging
- Waste Reduction

- Clean Technologies Oil to LPG/PNG to Electricity for Furnaces
- Renewable Energy through Group Captive / Open Access
- Conversion of systems Fork-lifts (EV)





BFL ESG & Sustainability – Key Initiatives





• Mapping & Certification by external agency



Water Consumption Monitoring & control



• Climate Change strategy (RE / Energy Efficiency / Clean Technology)



• Sustainable packaging / Waste reduction & recycling





- ISO Certifications 14k, 45K, 27K, 50K (in progress)
- Sustainability Assessment of Key Customers



- Supplier code of conduct revision
- Supplier Ethics & Sustainability Assessment



Initiatives & Quantitative indicators aligned with ESG



- Strengthen Safety Walkthrough / Safety Induction
- Near Miss Reporting /work permits





• 'Introduction to ESG' for Key Stakeholders



- BRSR (2021-22) submission to SEBI
- Sustainability Report (2021-22) assured by 3rd Party



Governance



- Active on Social Media #BFLESG #Sustainability
- Webpage revamp & Promo video



- Policies Human Rights, Anti-Corruption, Anti-Bribery, Taxation
- Mandatory Trainings Business Ethics, Code of conduct, Human Rights, Cyber security, POSH

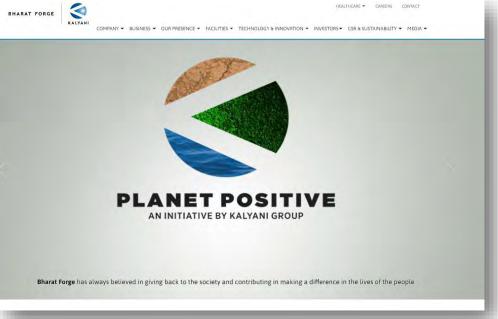


BFL ESG & Sustainability – Planet Positive Initiative





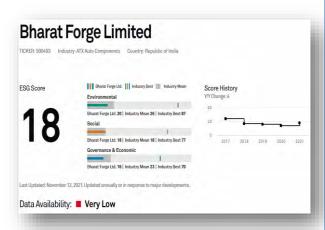
Sustainability Report – 2021-2022

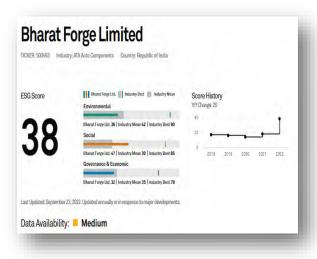


BFL – ESG Webpage

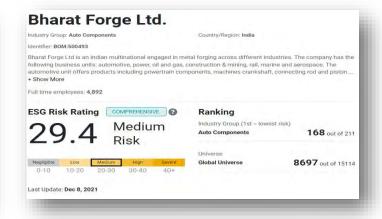
BFL - ESG Rankings - 2021 & 2022

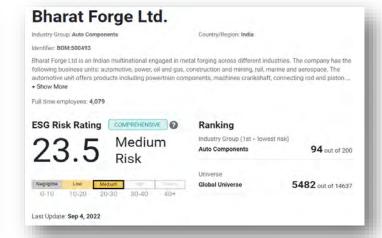






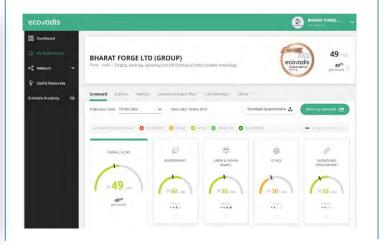






ecovadis











Results Awaited

No Response

Water Security 2020

BFL ESG & Sustainability - Goals & Priorities - 2022-2023

Environment

KALYANI

- Energy (Electrical) reduction by 2% YoY vs 2019 Baseline (260GWh)
 5.2 GWh Reduction
- Renewable Energy 50% in 2023 (PPA in place)
- Water (freshwater) 15% against 2019 BL (7.7 Lakh KL) 1.15
 Lakh KL
- Specific Waste 15% reduction vs 2019 BL (0.43) **0.37 / MT Prod**.
- ISO 50001 Energy Management System Certification Mar 2023

Social

- Supplier Ethics & Sustainability Assessment 161 Critical suppliers
- Accident & Occupational Illness Zero
- Mandatory Trainings completion For all employees
- Critical target group upskilling 35%
- Employee Satisfaction survey Completion for 2022-23
- Tree Plantation 1 Lakh Trees

Governance

- 'Introduction to ESG' For all Key Stakeholders
- BFL Sustainability Initiatives promotion Among all stakeholders
- Data compliance management system effectiveness Assessment
- Memberships UNGC, SBTi, ASI, FMC



- Carbon Footprint Mapping & 3rd Party Validation
- PCF & LCA for Key Products (Green Forging)
- Validation of Climate strategy by SBTi
- · Focus on Sustainable packaging



- Integration of ESG into CSR Projects
- Enhancement of Safety culture among workforce
- ESG in Product Design & Supplier / Contractor selection
- Policies—Sustainability, Energy, Bio-Diversity, Deforestation, D&I
- Remain active in Social Media #BFLESG #Sustainability



- Improve BFL ESG Scores in DJSI / MSCI / CDP / Sustainalytics
- ESG Led Marketing
- Carbon credits trading
- Strengthen Risk Management process
- Regular communication to all stakeholders including customers

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COMPONENTS BUSINESS

Analyst Meet: 9th Dec, 2022



Bharat Forge at a Glance...Y 2022

68%

Exports

60+

Global Customers

40+

Domestic Customers

15

Plants globally

700K TPA

Global Forging Capacity

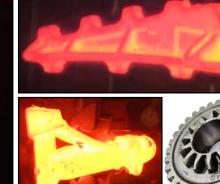














50+ years

Manufacturing Experience



Exporting Experience

70%

of Revenue shipped as Finish Machined

Materials

Highly Engineered Steel, Aluminum, Titanium

Weights

1 kg - 2500 kg (CD) Up to 50,000 kg (OD)





































✓ Drive 2.7 Mln+ new PVs annually

- ✓ Drive severe-duty construction vehicles





✓ Support high efficiency Frac operations



✓ Fly business jets; take off & land commercial flights











Commercial Vehicles

All CV OEMS' (except China)



Passenger Vehicles

All leading PV OEMS' including some E-Vehicles











Industrial Segments

Major OEMS' across indicated segments



Customer Accolades: 2021-22



CATERPILLAR®

Global Supplier of the Year



Quality for the Year

DAIMLER



Supplier of the Year



Performance Leader



Sustainability Initiatives Lead





Partner level performance





Business alignment – Gold



FIRST









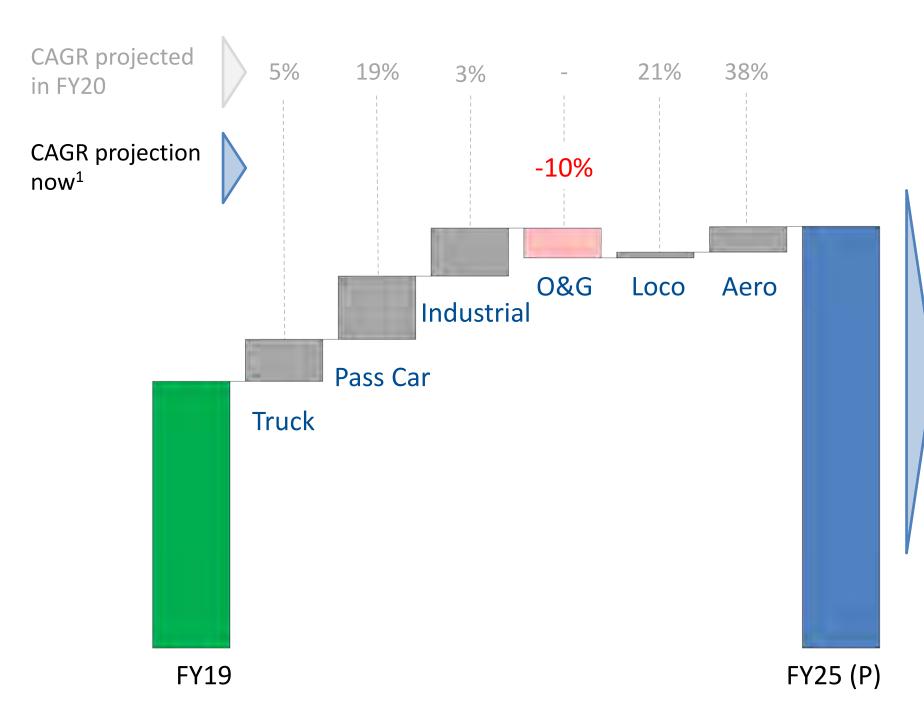


STRONG FOCUS ON EXECUTION, DESPITE ADVERSITY

BFL 2.0 WILL BE THE KEY ENABLER



Recap: Exports Growth Commitment



√ 70%+ of FY25 projected business is already secured

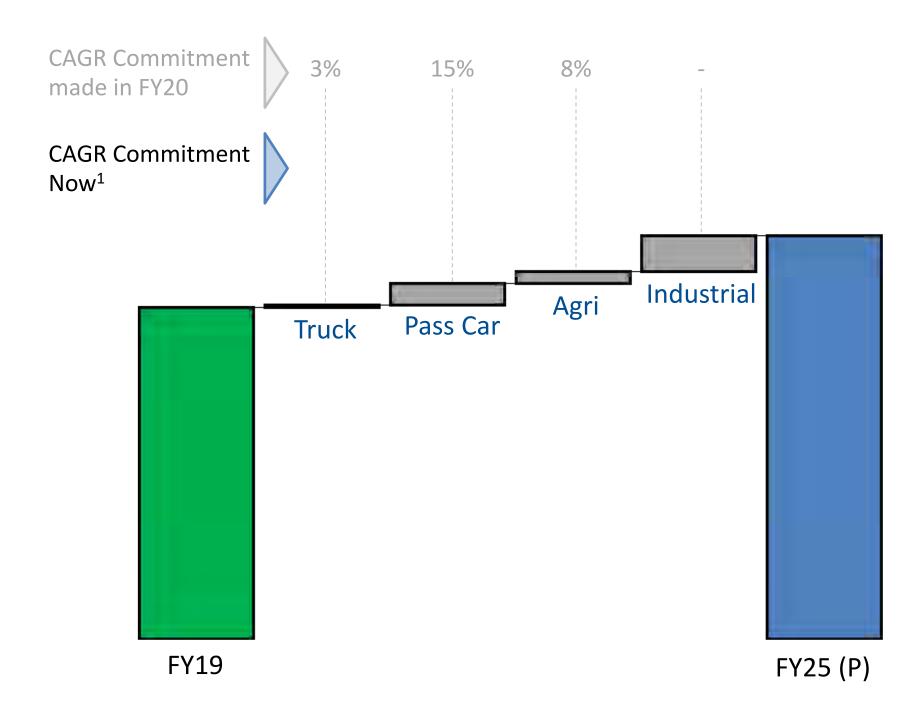
✓ Market share expected to further increase in core products

Increased penetration in PV and Aero segments

✓ Diversifying into construction & mining sector

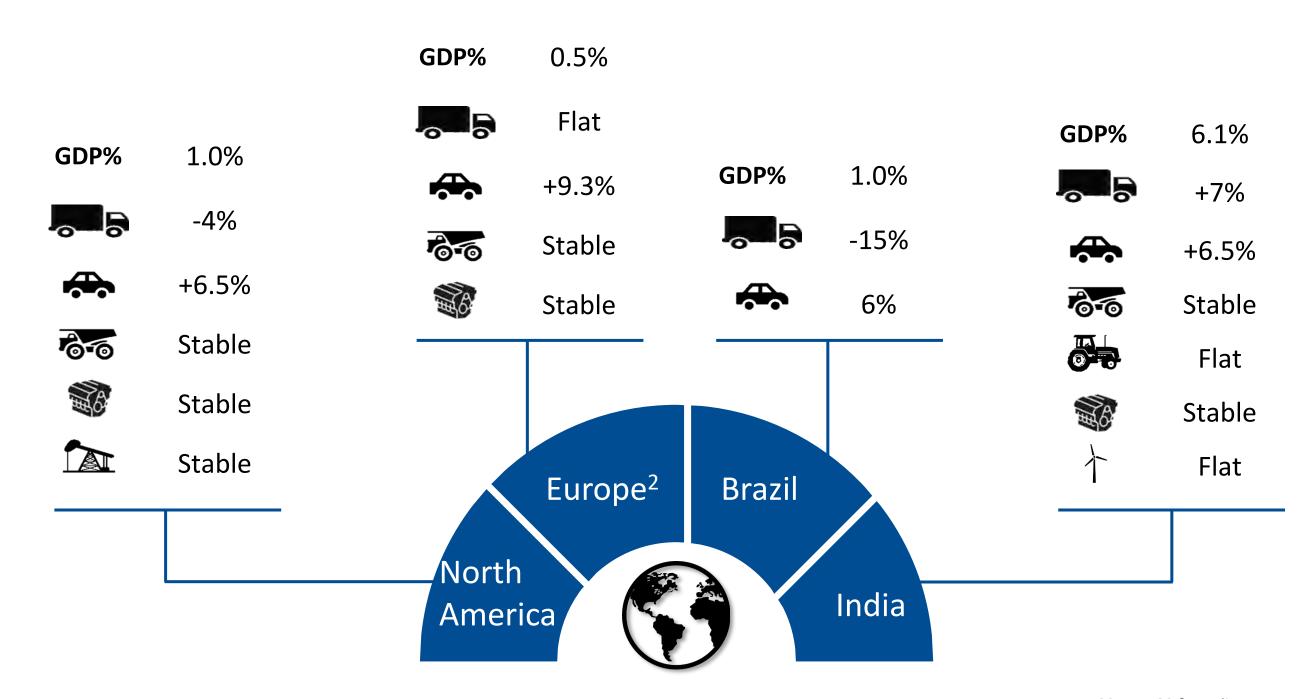


Recap: Domestic Growth Commitment





Market Outlook¹: Key Markets in 2023



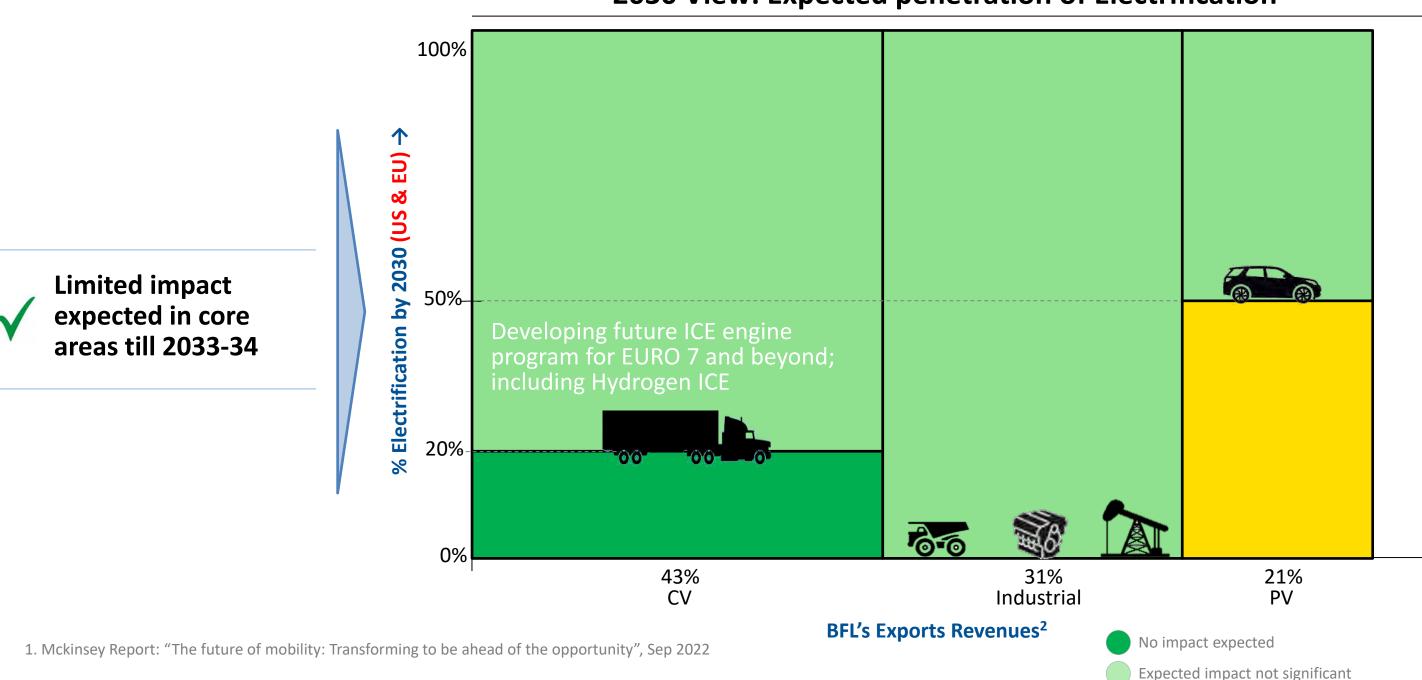
^{1.} Sources: Reports by IMF ACT, AFS, ACEA, SIAM and internal projections basis discussions with customers

^{2.} Europe numbers are expected to have significant uncertainty



Our Playground – Exports: Technology Transition

2030 View: Expected penetration of Electrification¹



^{2.} Basis FY23 H1 revenue mix (Components BU); others contribute 5% to revenue

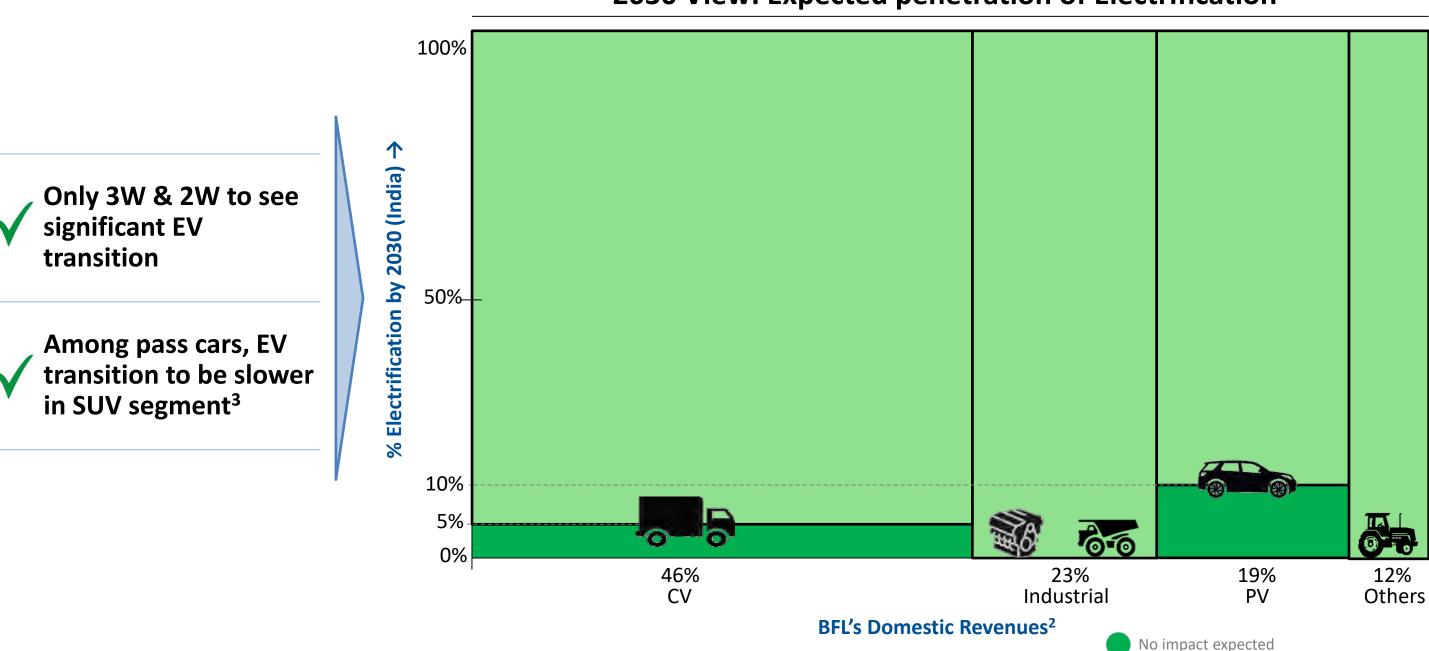
Expected impact significant

^{3.} BFL assessment, basis Platform-level discussions with customers



Our Playground – Domestic: Technology Transition

2030 View: Expected penetration of Electrification¹



^{1.} Mckinsey Report: "The future of mobility: Transforming to be ahead of the opportunity", Sep 2022

Expected impact not significant

Expected impact significant

^{2.} Basis FY23 H1 revenue mix (Components BU)

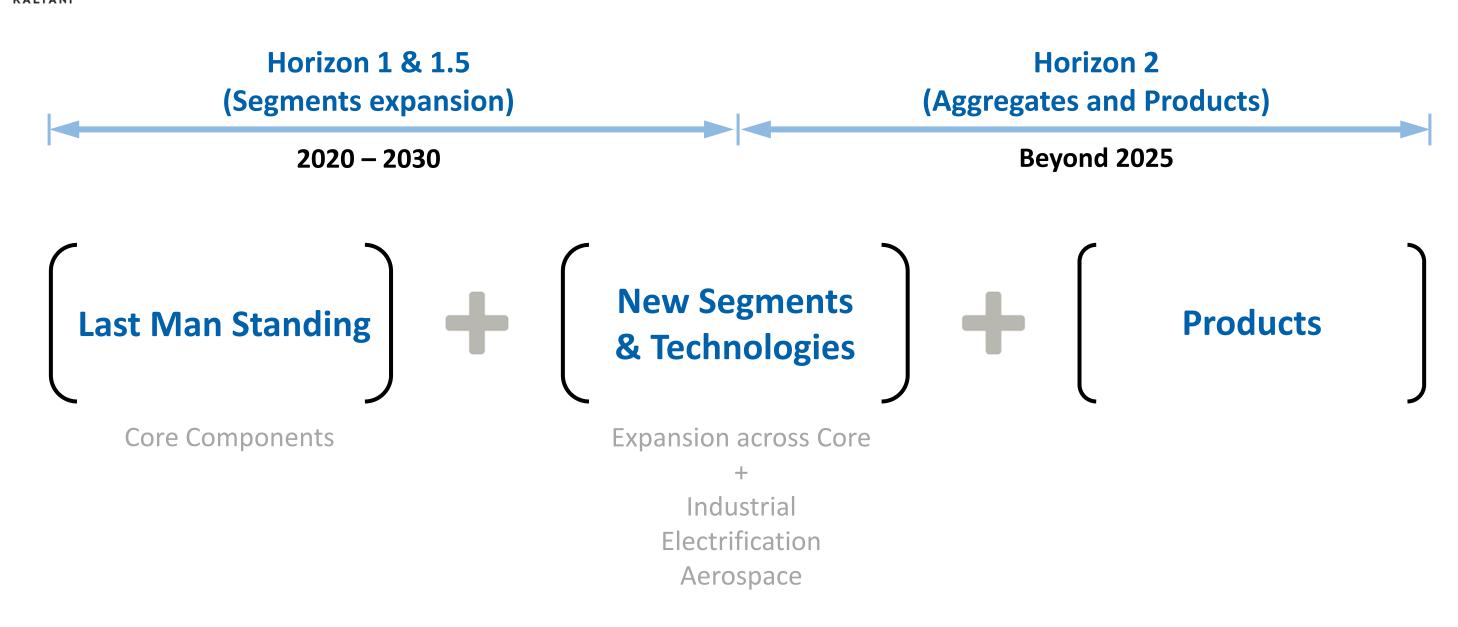
^{2.} Basis F123 fil revenue mix (components Bu)



GOI Vision: Manufacturing - India @100- Y 2047

- **√** 20X growth expected in Indian Auto Components Industry, including CV
- **✓** Auto industry expected to be \$2 Trillion, with 30% Exports
- **√** 6X growth expected in PV volumes
- ✓ Significant industrial growth expected, driven by infra growth in India and China+1 localization

BFL will aim to maximize the growth



BFL 2.0 WILL BE THE KEY ENABLER



Strategy Execution: Last Man Standing

- **✓ Maximize Asset Utilization**
- **✓** Quantum Increase in Productivity
- **✓** Operate at Leanest Cost
- **✓** High Focus on Market Share
- ✓ Consolidation via M&A





Strategy Execution: All Segments

Components + Industrial Electrification Components Aerospace **✓** Support KPTL Products **✓** Increase Value Content **✓** Grow Aerospace Components **✓** Supply to Global OEMs **Priorities Priorities Priorities Grow Customers** Innovation **Engines** & Segments **Expand Markets** Velocity **Aero Structures** Geographically Transition to **Landing Gears Products**



Vision 2030: Capability Driven Strategy



Salient features of BFL 2.0

Traditional Business

- Securing more business as supply chain consolidation hastens.
- China+1 and Europe+1 is real
- ICE is the dominant power train for heavy load applications.

Defence

- Transformation from a component supplier to a product/ system supplier within a decade.
- 10 years of honing our skill at system's manufacturing.. Lady Luck finally shines.
- Most cost competitive set up globally for artillery systems.
- 99% of products in defence stable is without any JV partnership

E-Mobility

- E-Mobility is allowing BFL to play the full spectrum of automotive sector (2W to commercial vehicles); Content per vehicle and TAM goes up significantly.
- BFL in 2030 would be a supplier of solutions across castings/ Forgings across various materials, power electronics and subsystems.

Industrial Castings

- New customer and new products over the past 6 months; O&G as a sector has been added
- 1 NPD every day.. that's the kind of business traction they are seeing / RFQ pipeline = annual sales
- JSA is where BFL was exactly 2 decades ago. Young team, focused on technology



Material, Metallurgy and metal forming is the fulcrum for all the success we are witnessing; it is enabling us to move up the product & system value chain involving AI, IoT & Digital technology – This will define the future of manufacturing

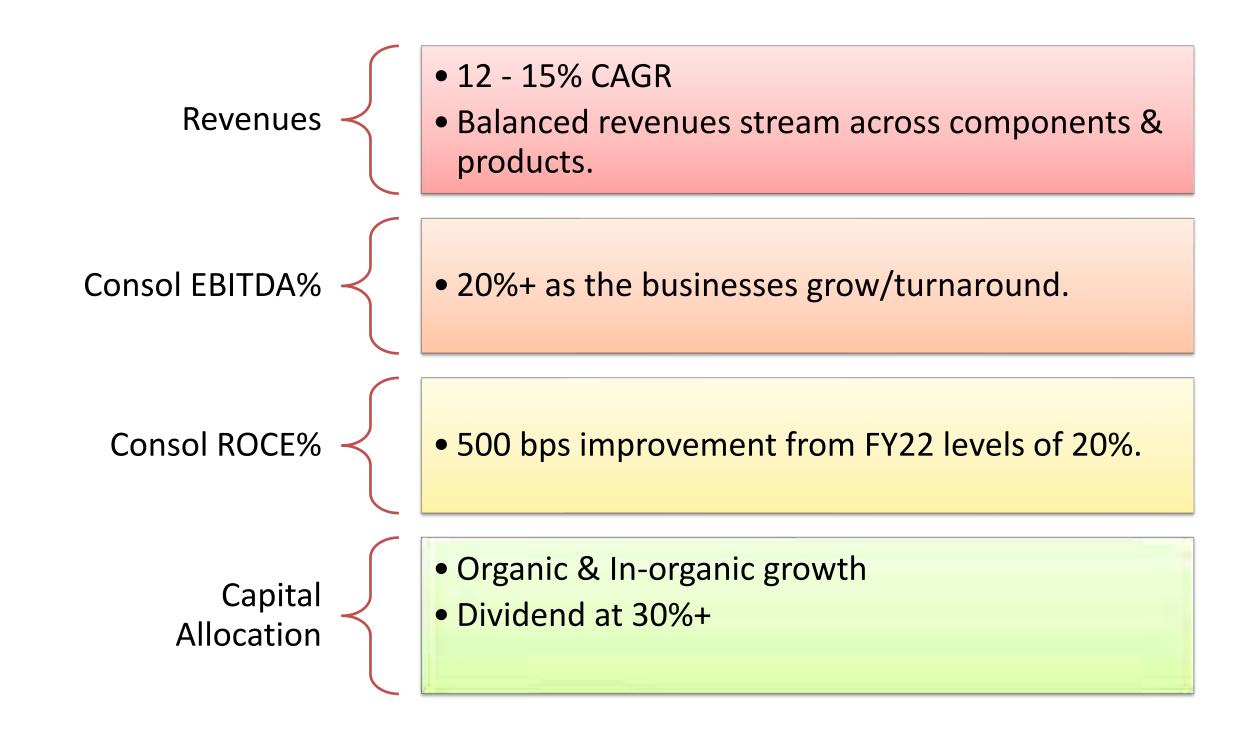


Salient features of BFL 2.0





Vision 2030: Capability Driven Strategy



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Let's outdo the future, together!